## Formulation

- Essential step in modeling
  - Abstracts the operational problem into a mathematical model
  - Is the first opportunity to test model validity
- In optimization, the formulation is where the ambiguity ends
- So how do you learn to formulate?
  - Practice, practice, practice
  - Formulation is also an art; real-life problems always have alternative formulations

## **Constructive Formulation Approach**

- From Schrage (1997)
  - Determine what is to be decided (variables)
  - Determine how the decisions will be scored (objective function)
  - Determine conditions and relationships that restrict values of variables (constraints)
  - Populate model with data, or adjust for availability of data
  - Choose solution method appropriate for relationships
    - If relationships are too hard mathematically, consider adjusting model to give up precision for tractability
- Objective: train you to be able to employ this approach

# **Template Formulation Approach**

- From Schrage (1997); is also Winston's approach
  - Start with a taxonomy of model types
  - Classify your situation according to this taxonomy
  - Use an existing model as a template for your problem
- Templates we will cover (for LP)
  - Product mix
  - Covering, staffing, scheduling
  - Blending
  - Multiperiod planning
  - Simple recourse (stochastic) models
  - Network models
  - Project planning models
  - (some) Two-sided game models

## How You Will Formulate: NPS Format

- Accurate documentation is crucial
  - Lack of it has killed many projects
  - Subject treated poorly or omitted in mainstream texts (including Winston)
- The following format was popularized at the Naval Postgraduate School
  - Matches up very well with algebraic languages such as MPL
  - Acceptable to any journal
- Warning: the format is algebraic!
  - The max  $c_1x_1+c_2x_2+c_3x_3$  jazz is NOT allowed
  - Will force you to write compact, flexible formulations
  - Will make transition to large models painless

## **The Format**

- Indices
  - Domains and fundamental dimensions for the model
  - Example: products, time periods, regions, factories
- Data
  - The input to the model, indexed using the indices
  - Convention: data is UPPERCASE
- Variables
  - The quantities to be determined, indexed using the indices
  - Convention: variables are lowercase

## The Format (cont'd)

- Objective function
  - The quantity to be optimized
  - Indicate max or min; designate a variable = to the objective
- Constraints
  - The binding relationships
  - Constraints are ALSO indexed (real power of algebraic language)
  - Attach a word description to each set of constraints
  - Include bounds on variables (like nonnegativity)

#### • ALGEBRAIC MODELING LANGUAGE CODE IS NOT A FORMULATION!

# **Product Mix Using NPS Format**

- Go back to Wyndor Glass
- Indices
  - *p* = products {1,2}
  - *f* = factories {1,2,3}
- Data
  - **PROFIT**<sub>p</sub> = \$ profit per unit of p sold
  - **CAP**<sub>pf</sub> = capacity required per unit of p built at f
  - **TOTCAP**<sub>f</sub> = total capacity available at f
- Variables
  - *num<sub>p</sub>* = units of *p* to produce
  - totprofit = total profit

#### **Product Mix NPS Format (cont'd)**

- Objective
  - $\max_{num} \quad totprofit = \sum_{p} PROFIT_{p} * num_{p}$
- Constraints
  - $\sum_{p} CAP_{pf} * num_{p} \le TOT_{f}$  for all f (factory capacity constraints)

 $num_p \ge 0$  for all p (nonnegativity)

- This is compact, scalable, and easily implementable
  - Works for 2 products and 3 factories, or m products and n factories
  - Uses index, variable, and data names that relate to the problem

### **Characteristics of the Product Mix Problem**

- Set of "products" that could be produced
- Products require differing amounts of limited resources
- Products have different costs, profits, or demands
- Problem is generally static no time dimension
- Challenge for the students
  - Suppose in the Wyndor Glass problem, sales beyond the first INITIAL<sub>p</sub> units have a DISCOUNT<sub>p</sub> profit decrease due to discounting
  - How do we account for that in the model?

# Formulation II: Covering, Staffing, Scheduling

- Covering problems
  - Some set of activities have to be "covered"
  - Normally looking for a minimum cost solution
- Staffing and scheduling are essentially covering problems
- Can take different forms
  - Do the best with what you have to work with (optimize performance)
  - Determine needed resources (optimize design)
- Warning
  - Most real problems require integral answers; LP doesn't work well
  - Many scheduling problems are real backbreakers
  - Be very careful when taking on a big covering problem

### Example: Winston p. 76, #3 and #4

- Read problem description any ambiguities?
  - Does an employee always work overtime?
  - Do we have to know how much of the requirement/day is regular and how much is overtime?
  - Does the day of overtime always occur at the end of the regular 5-day shift? Before? Either? Does it matter?
- Data as presented
  - \$50/day for straight time, \$62/day for overtime
  - Daily requirements
    - Monday 17; Tuesday 13
    - Wednesday -15; Thursday 19
    - Friday 14; Saturday 16
    - Sunday -11

## **Get Something Down on Paper**

- Indicies
  - **d** = days {m,t,w,th,f,s,sn}
- Data
  - **REQ**<sub>d</sub> = workers required per day
  - **SCOST** = \$ per week per worker for straight time (\$250)
  - **OCOST** = \$ per week per worker for overtime (\$312)
- Variables?
  - $\mathbf{s}_{d}$  = number of workers starting on day **d** working straight time
  - $o_d$  = number of workers starting on day **d** working overtime
  - **totcost** = total weekly cost to be minimized
  - Will this work? What else will we need to do?

### **Objective and Constraints**

- Objective
  - $\min_{s,o}$  totcost = SCOST \*  $\sum_{d} s_d + OCOST * \sum_{d} o_d$
- OK, smart guy, how do you write *these* constraints algebraically?
  - Answer #1: attach a number to each day, then come up with some function that maps day starting to days covered
  - Answer #2: define a multidimensional set, and sum over that
- We'll go with #2
  - Define scover(d,d1) as all the days d1 covered by a straight-time worker starting on day d
  - Define **ocover(d,d1)** the same way
  - d1 is called an *alias* for d; they both index the same set

## Continuing ...

- So, the **scover(d,d1)** set would look like:
  - {m,m},{m,t},{m,w},{m,th},{m,f} {t,t},{t,w},{t,th},{t,f},{t,s} ...
  - ocover(d,d1) is similar
  - NOTE: it's much easier to define sets of days NOT covered; also, we could use (d-1) for overtime shifts if we define d as "circular"
- The constraints (note d1 and d!):

$$\sum_{d \in scover(d,dI)} S_d + \sum_{d \in ocover(d,dI)} o_d \ge REQ_{d1} \text{ for all } dI$$
$$S_d, o_d \ge 0 \text{ for all } d$$

OR 541 Spring 2007 Lesson 2-2, p. 5

#### **Constraints in Variable-By-Variable Form**

$$s_m + s_{th} + s_f + s_s + s_{sn} + o_m + o_w + o_{th} + o_f + o_s + o_{sn} \ge REQ_m \quad (Monday)$$

 $S_m + S_t + S_f + S_s + S_{sn} +$  $o_m + o_t + o_{th} + o_f + o_s + o_{sn} \ge REQ_t$  (Tuesday)

- •

etc

OR 541 Spring 2007 Lesson 2-2, p. 6

### So What's the Answer?

- Employees
  - 5-day shifts: 2 Tuesday, 4 Thursday, 3 Sunday
  - 6-day shifts: 6 Monday, 2 Wednesday, 2 Saturday
  - Note: LP solution was naturally integer!
- Total cost: 5370; cheaper than original solution?
  - How much overtime pay is going out?
  - How would you modify this to limit overtime pay?

#### How about #4?

- Use same indices and data (assume no overtime)
- Variables?
  - $s_d$  = number of workers starting on day d working straight time

d

- *totdays* = total weekend days off (to be maximized)
- Objective
  - max  $totdays = 2 * s_m + s_t + s_{sn}$
- Constraints

$$\sum_{d \in scover(dI,d)} s_{d1} \ge REQ_d \text{ for all}$$
$$\sum_{d} s_d = 25$$
$$s_d \ge 0 \text{ for all } d$$

OR 541 Spring 2007 Lesson 2-2, p. 8

### The Answer Is...

- 23 total weekend days
- Shift assignments
  - Monday: 6
  - Tuesday: 8
  - Thursday: 2
  - Friday: 6
  - Sunday: 3
- LP produced natural integer answer again!

## **Formulation III: Blending Problems**

- Were the earliest problems attacked with LP
  - Stigler's diet problem (1945) predated Dantzig's simplex work
  - Heavily used by oil companies, agricultural firms
- Characteristics
  - Problem starts with a set of input raw materials
  - Each raw material has some set of qualities
  - Materials must be blended so the outputs have certain aggregate qualities
  - In linear form, assumes that output quality is some weighted average of the input quality

#### Winston p. 91, #14

- Indicies
  - **g** = gasolines {r,p}
  - i = inputs {ref, fcg, iso, pos, mtb, but}
- Data
  - AVAIL<sub>i</sub> = daily availability of input i in liters
  - RON<sub>i</sub> = octane of input i
  - **RVP**<sub>i</sub> = RVP rating of input i
  - $A70_i = ASTM$  volatility of i at 70C
  - **A130**<sub>i</sub> = ASTM volatility of i at 130C
  - **RONRQ**<sub>g</sub> = required octane of gas g
  - **RVPRQ**<sub>g</sub> = required RVP rating of gas g
  - A70RQ<sub>g</sub> = ASTM volatility of g at 70C required
  - $A130RQ_g = ASTM$  volatility of g at 130C required

## Blending: p. 93, #14 (cont'd)

- Data (cont'd)
  - **DEMAND**<sub>g</sub> = daily minimum demand for gas g
  - **PRICE**<sub>g</sub> = selling price/liter of gas g
  - FCGLIM = limit on proportion of FCG in each gas g
  - Do we need to include the lead removal cost in the LP? Again, what are we trying to decide?
- Variables
  - *inp<sub>gi</sub>* = liters of input i used to make gas g
  - *totgross* = total gross from gas sales
- Objective function

$$\max \quad totgross = \sum_{g,i} PRICE_g * inp_{gi}$$

OR 541 Spring 2007 Lesson 2-2, p. 12

#### Blending: p. 93, #14 (cont'd)

• Constraints (easy)

 $\sum_{g} inp_{gi} \le AVAIL_{i} \text{ for all } i \text{ (don't exceed availability)}$  $\sum_{i} inp_{gi} \ge DEMAND_{g} \text{ for all } g \text{ (meet demand)}$ 

• Harder constraints

$$\begin{split} &\frac{inp_{g,"fcg"}}{\sum_{i}inp_{gi}} \leq FGCLIM \text{ for all } g \text{ (proportional limit)} \\ &\text{linearize :} \\ &inp_{g,"fcg"} \leq FGCLIM * \sum_{i}inp_{gi} \text{ for all } g \end{split}$$

OR 541 Spring 2007 Lesson 2-2, p. 13

#### Blending: p. 93, #14 (cont'd)

• Hardest constraints

$$\frac{\sum_{i} RON_{i} * inp_{gi}}{\sum_{i} inp_{gi}} \ge RONRQ_{g} \text{ for all } g \text{ (meet octane limit)}$$
  
linearize :  
$$\sum_{i} RON_{i} * inp_{gi} \ge RONRQ_{g} * \sum_{i} inp_{gi} \text{ for all } g$$

• Remainder left as an exercise (but what about RVP? Is it a min, equality, or what?)

#### The Rest of the Constraints

$$\sum_{i} RVP_{i} * inp_{gi} = RVPRQ_{g} * \sum_{i} inp_{gi} \text{ for all } g$$

$$\sum_{i} A70_{i} * inp_{gi} \ge A70RQ_{g} * \sum_{i} inp_{gi} \text{ for all } g$$

$$\sum_{i} A130_{i} * inp_{gi} \ge A130RQ_{g} * \sum_{i} inp_{gi} \text{ for all } g$$

# **Formulation III: Multiperiod Planning**

- Modeling partitioned by time periods
  - Some decision to be made in each time period
  - Decisions cover some time horizon
- Typical examples
  - Inventory models
  - Financial models, such as cash flows
  - Multiperiod work scheduling
- Formulation challenges
  - Determining linkages between time periods
  - Deciding whether to discount across time
  - Handling "end effects"

## Inventory example: Winston p. 104, #5

#### Indices

- t = time {1,2} (NOTE: t is *always* time, if your model uses time)
- v = vehicle type {car, truck}
- Data
  - **DEMAND**<sub>vt</sub> = demand for v in month t
  - $LIMIT_t$  = maximum vehicle production in month t
  - **STEEL**<sub>v</sub> = tons of steel required for vehicle v
  - $SCOST_t = cost per ton of steel in month t, $$
  - $SAVAIL_t$  = tons of steel available in month t
  - **BINV**<sub>v</sub> = beginning inventory of vehicle v
  - **HOLD** = holding cost per vehicle per month, \$
  - $MPG_v$  = miles per gallon of vehicle v
  - MPGAVG = required avg MPG for all vehicles produced each month

#### Inventory, continued

- Variables: what has to be decided?
  - **prod**<sub>vt</sub> = number of v produced in month t
  - **totcost** = total cost of meeting demand (holding plus steel)
  - Do we need anything else?
  - $inv_{vt}$  = inventory of v at the end of month t
  - NOTE: the inventory variables are a convenience; we could formulate the problem without them (and in integer programming applications, that might be better). We will use them for clarity
- Objective
  - minimize cost of holding plus cost of steel

$$\min_{prod,inv} totcost = \sum_{v,t} SCOST_t * STEEL_v * prod_v + HOLD * \sum_{v,t} inv_{vt}$$

OR 541 Spring 2007 Lesson 2-3, p. 3

#### Inventory, cont'd

Easy constraints

 $\sum_{v} prod_{vt} \le LIMIT \text{ for all } t \text{ (production limits)}$  $\sum_{v} STEEL_{v} * prod_{vt} \le SAVAIL \text{ for all } t \text{ (steel purchase limits)}$ 

• Harder constraints

$$\frac{\sum_{v} MPG_{v} * prod_{vt}}{\sum_{v} prod_{vt}} \ge MPGAVG \text{ for all } t \text{ (MPG fleet limit)}$$
  
linearize :  
$$\sum_{v} MPG_{v} * prod_{vt} \ge MPGAVG * \sum_{v} prod_{vt}$$

OR 541 Spring 2007 Lesson 2-3, p. 4

### Inventory, cont'd

- The hardest part: material balance constraints
  - In words: inventory from last period + production demand = end of period inventory
- So:

$$BINV_v + prod_{vt} - DEMAND_{vt} = inv_{vt}$$
 for all  $v, t = 1$ 

$$inv_{v,t-1} + prod_{vt} - DEMAND_{vt} = inv_{vt}$$
 for all  $v, t > 1$ 

 $inv_{vt}, prod_{vt} \ge 0$  for all v, t

- Does this guarantee demand will be met? How?
- Suppose steel could be held across periods? How do we handle that?

#### **There Is One Central Trick in These Models**

- These formulations typically use extra variables
  - Represent some resource carried from one period to the next
  - Are a function of activity in previous period and current period
  - Makes formulation clearer (and less dense)
- How would we substitute out the **inv<sub>vt</sub>** variables?

$$BINV_{v} + prod_{vt} - DEMAND_{vt} \ge 0 \text{ for all } v,t = 1$$

$$(BINV_{v} + prod_{vt-1} - DEMAND_{vt-1}) + prod_{vt} - DEMAND_{vt} \ge 0 \text{ for all } v,t = 2$$

$$[(BINV_{v} + prod_{v,t-2} - DEMAND_{v,t-2}) + prod_{v,t-1} - DEMAND_{v,t-1}] + prod_{vt} - DEMAND_{vt} \ge 0 \text{ for all } v,t = 3$$

$$\vdots$$

$$BINV + \sum_{t1 \le t} \left( prod_{v,t1} - DEMAND_{v,t1} \right) \ge 0 \text{ for all } v,t$$

OR 541 Spring 2007 Lesson 2-3, p. 6

## Model Effects By Substituting Out

- Suppose we have **N** inventory balance constraints
- With explicit inventory variables:
  - N production + N inventory = 2N variables
  - Also have 2N nonzero coefficients in the constraints
- If you substitute them out:
  - N production =N variables
  - However, have N + (N-1) + (N-2) + ... + 1 = N(N+1)/2 nonzeros
- At N=20:
  - 40 variables and 40 nonzeros with explicit inventory variables
  - 20 variables and 210 nonzeros by substituting out
- Former is better for LP, latter is better for IP if production variables are integer (I will say why this is so later)

## **Modeling Issues with Multiperiod Models**

- Demand certainty
  - Future demands, prices, costs, etc are almost always random
  - Yet, an LP must treat them as certain
  - Seems unreasonable not to account for this
- Model Omniscience
  - LPs pursue extreme solutions
  - In a multiperiod model, you are giving the optimization perfect knowledge of the future
  - Can lead to very strange behaviors (end effects; relate DAWMS story)

### **Some Tricks to Address These Issues**

- Discounting
  - Idea here is to "discount" impact of decisions made in future periods
  - In design problems, gives more weight to more certain demands, prices, conditions
  - How would discounting apply to the car example?
- Cascading
  - An excellent technique, not used enough
  - Handles cases where the model has to allocate resources *across* time, but behaves badly if it knows the future
  - Method: break model into a sequence of LPs that "cascade" across time
  - Run model for n periods, "freeze" results for some m < n periods, and run the next n-period solution

#### **Cascade Example**



- Convert a 6-period model into a 3-period model, with 5 separate runs
- In each run but the last, the results of the first period are fixed, and resources used there are subtracted in the next run
- The model always sees the future, but its horizon is limited
- It also thinks there's some future after period 6